



Utgåva Issue	1	Grupp Group	2A	Sida Page	1A
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**GRUPP 2a**  
**Motor**  
INNEHÄLLSFÖRTECKNING

Se sida 18

**GROUP 2a**  
**Engine**

INDEX

See page 18



Sida Page	1B	Grupp Group	2A	Utgåva Issue	1
--------------	----	----------------	----	-----------------	---

## INNEHÅLLSFÖRTECKNING

<b>Motor med monteringsdetaljer</b> .....	Sida 2
. Vevhusventilation .....	Sida 2
. Svänghjulskåpa .....	Sida 2
. Transmissionskåpa, transmissionsdrev .....	Sida 2
. Insugnings- och avgasrör .....	Sida 4
. Motorupphängning .....	Sida 4
. Cylinderblock .....	Sida 6
. Vevrälese .....	Sida 8
. . Kolv, kolvring, kolvbult .....	Sida 8
. . Vevstake, vevlager .....	Sida 8
. . Vevaxel .....	Sida 8
. . Ramlager, svänghjul .....	Sida 8
. . Kamaxel .....	Sida 10
. . Tryckstång, ventillyftare .....	Sida 10
. . Cylinderlock .....	Sida 12
. . Ventil, vipparm .....	Sida 12
. . Smörsystem .....	Sida 16
. . Oljepump med drifning, oljesump .....	Sida 16
. . Oljemätsticka, oljefilter .....	Sida 16

## INDEX

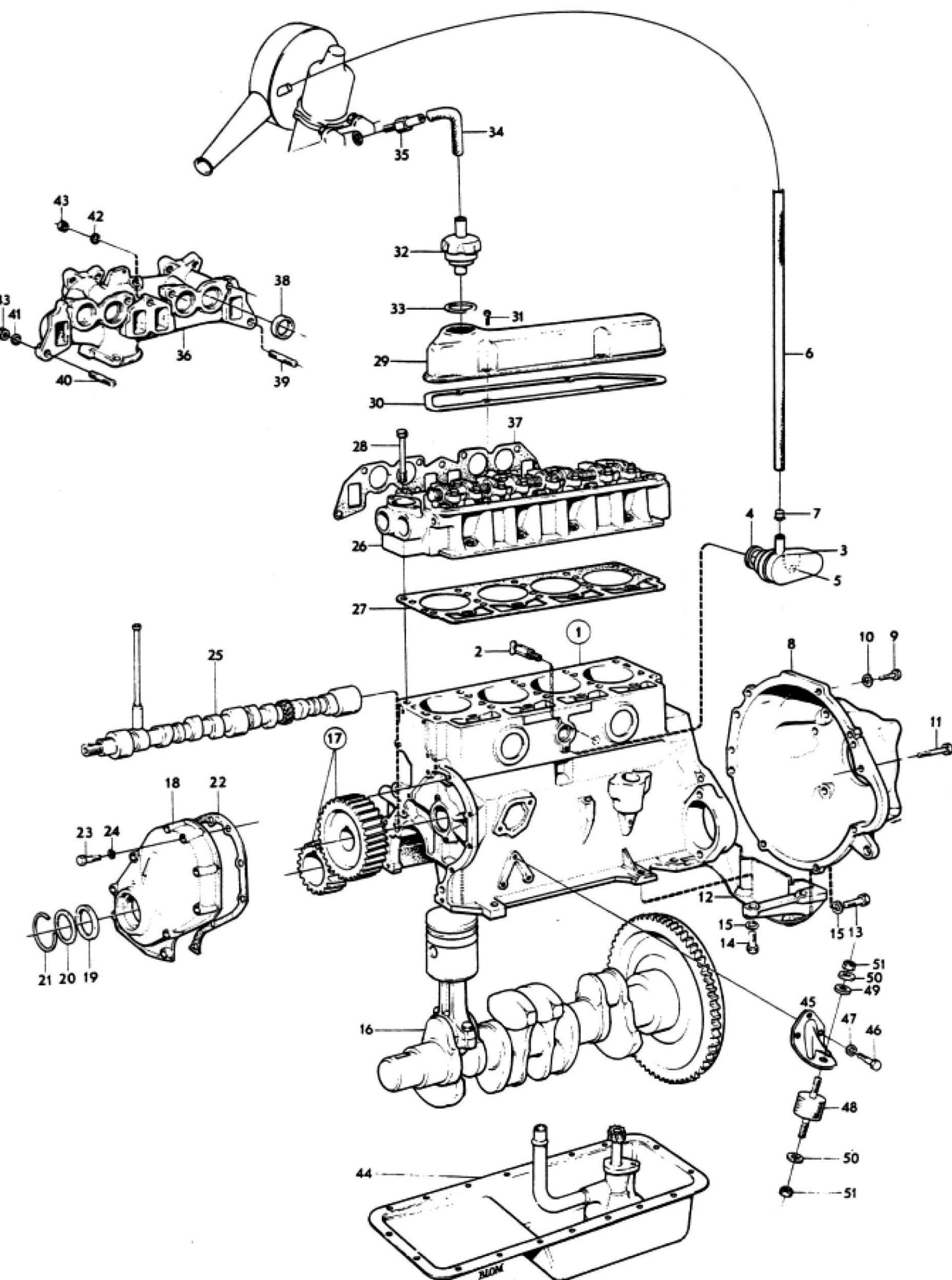
<b>Engine and installation components</b> .....	Page 2
. Crankcase ventilation .....	Page 2
. Flywheel casing .....	Page 2
. Timing gears and casing .....	Page 2
. Manifolds .....	Page 4
. Engine suspension .....	Page 4
. Cylinder block .....	Page 6
. Crankshaft and related parts .....	Page 8
. . Pistons, piston rings, gudgeon pins .....	Page 8
. . Connecting rods, big end bearings .....	Page 8
. . Crankshaft .....	Page 8
. . Main bearings, flywheel .....	Page 8
. . Camshaft .....	Page 10
. . Push rods, valve lifters .....	Page 10
. . Cylinder head .....	Page 12
. . Valves, rocker arms .....	Page 12
. Lubricating system .....	Page 16
. . Oil pump and drive, sump .....	Page 16
. . Dipstick, oil filter .....	Page 16



Side Page	2	Grupp Group	2A	MOTOR MED MONTERINGS- DETALJER	ENGINE AND INSTALLATION COMPONENTS			Utgåva Issue	
Pos. Fig.	Antal Qty			Detalj nr Part No	Benämning	Description	Sats/ Kit	Anmärkning Notes	
X 1	1	.	.	460090-4	CYLINDERBLOCK . . . . .	CYLINDER BLOCK. . . . .	4	010	
	.	.	.	.	DET SE SIDA 6. . . . .	.COMPONENTS SEE PAGE 6. .		020	
2	1	.	.	82745-1	AVTAPPningsKran . . . . .	DRAIN COCK. . . . .	2	030	
3	1	.	.	419743-0	DLJEFALLA . . . . .	OIL TRAP. . . . .	4	TID UTF. D 22 040	
4	1	.	.	419808-1	DLJEFALLA . . . . .	OIL TRAP. . . . .	4	SEN UTF. D27 041	
5	1	.	.	418412-3	GUMMIRING FÖR 419743. . .	RUBBER RING FOR 419743. .	S	DI 21 050	
6	1	.	.	419805-7	GUMMIRING FÖR 419808. . .	RUBBER RING FOR 419808. .	S	DI 26 051	
7	550	.	.	955512-9	SKRUV . . . . .	SCREW . . . . .	0	060	
8	1	.	.	942390-6	GUMMISLANG. . . . .	RUBBER HOSE . . . . .	3	070	
9	1	.	.	419771-1	FLAMSKYDD . . . . .	FLAME SHIELD. . . . .	2	080	
10	1	.	.	419311-6	SVANGHJULSKÅPA. . . . .	FLYWHEEL CASING . . . . .	3	090	
11	4	.	.	940160-5	SKRUV . . . . .	SCREW . . . . .	0	7/16-14X38 100	
12	4	.	.	941909-4	FJÄDRANCE BRICKA. . . . .	RESILIENT WASHER. . . . .	0	110	
13	2	.	.		SKRUV . . . . .	SCREW . . . . .	0	SE GRUPP 3 120	
14	1	.	.	419314-0	KONSOL. . . . .	BRACKET . . . . .		130	
15	2	.	.	940162-1	SKRUV . . . . .	SCREW . . . . .	0	3/8-16X38 140	
16	4	.	.	955535-0	SKRUV . . . . .	SCREW . . . . .	0	L 32 150	
17	6	.	.	942336-9	FJÄDRANDE BRICKA. . . . .	RESILIENT WASHER. . . . .	0	160	
18	1	.	.		VEVORELSE	CRANKSHAFT AND RELATED PARTS		SE SIDA 8 170	
19	1	.	.	276294-6	DREVSATS. . . . .	GEAR KIT. . . . .	2	180	
20	1	.	.		VEVAXELREV. . . . .	CRANKSHAFT GEAR. . . . .		190	
21	1	.	.		KAMAXELREV. . . . .	CAMSHAFT GEAR. . . . .		200	
22	1	.	.		PACKNING . . . . .	GASKET . . . . .		210	
23	1	.	.		FILTRING . . . . .	FELT RING. . . . .		SE POS 22 220	
24	1	.	.		LASRING . . . . .	CIRCLIP. . . . .		SE POS 19 230	
25	1	.	.		TRYCKFLANS . . . . .	PRESSURE FLANGE. . . . .		SE POS 21 240	
26	1	.	.		SKRUV. . . . .	SCREW. . . . .		SE SIDA 10, POS 7 250	
27	2	.	.	418479-2	TRANSMISSIONSKÅPA . . . . .	TIMING GEAR CASING. . . . .	3	SE SIDA 10, POS 8 260	
28	1	.	.	418622-7	FILTRING. . . . .	FELT RING . . . . .	5	270	
29	1	.	.	418626-8	HALLARE . . . . .	RETAINER. . . . .		280	
30	1	.	.	418624-3	LASRING . . . . .	CIRCLIP . . . . .	5	290	
31	1	.	.	418272-1	PACKNING. . . . .	GASKET. . . . .	5	300	
32	2	.	.	955514-5	SKRUV . . . . .	SCREW . . . . .	0	L 25 310	
33	7	.	.	940158-9	SKRUV . . . . .	SCREW . . . . .	0	L 45 320	
34	9	.	.	941906-0	FJÄDRANDE BRICKA. . . . .	RESILIENT WASHER. . . . .	0	0	330
35	1	.	.		KAMAXEL . . . . .	CAMSHAFT. . . . .		SE SICA 10 340	
36	1	.	.		CYLINDERLOCK. . . . .	CYLINDER HEAD . . . . .		SE SIDA 12 350	
37	1	.	.	419647-3	CYLINDERLOCKSPACKNING . .	CYLINDER HEAD GASKET. . .	S	820A,STD.TJ 2,0 ROT 90- 360	
38	1	.	.	419310-8	CYLINDERLOCKSPACKNING . .	CYLINDER HEAD GASKET. . .	S	820B,STD.TJ 0,8 RCT 97- 370	
39	1	.	.	419647-3	CYLINDERLOCKSPACKNING . .	CYLINDER HEAD GASKET. . .	1)	820B,TJ 2,0 RCT 90-97 371	
40	1	.	.	419628-3	CYLINDERLOCKSPACKNING . .	CYLINDER HEAD GASKET. . .	1)	TJ 2,5 ROT 85-90 372	
41	2	.	.	419647-3	CYLINDERLOCKSPACKNING . .	CYLINDER HEAD GASKET. . .	1)	TJ 2X2,0 ROT 80-85 373	
42	10	.	.	191523-0	SKRUV . . . . .	SCREW . . . . .	0	380	
43	1	.	.	418862-9	VENTILKÅPA. . . . .	VALVE CASING. . . . .	3	390	
44	1	.	.	419678-8	PACKNING. . . . .	GASKET. . . . .	5	400	
45	4	.	.	950045-5	SKRUV . . . . .	SCREW . . . . .	0	410	
46	1	.	.	419745-5	VENTILATIONSHUV . . . . .	BREATHER CAP. . . . .	1	420	
47	1	.	.	940096-1	PACKNING. . . . .	GASKET. . . . .	5	430	
48	1	.	.	460003-7	GUMMISLANG. . . . .	RUBBER HOSE . . . . .		(419741) 440	
49	1	.	.	460002-1	NIPPEL. . . . .	NIPPLE. . . . .		450	



Utgåva Issue	1	MOTOR MED MONTERINGS- DETALJER	ENGINE AND INSTALLATION COMPONENTS	Grupp Group	2A	Sida Page	3
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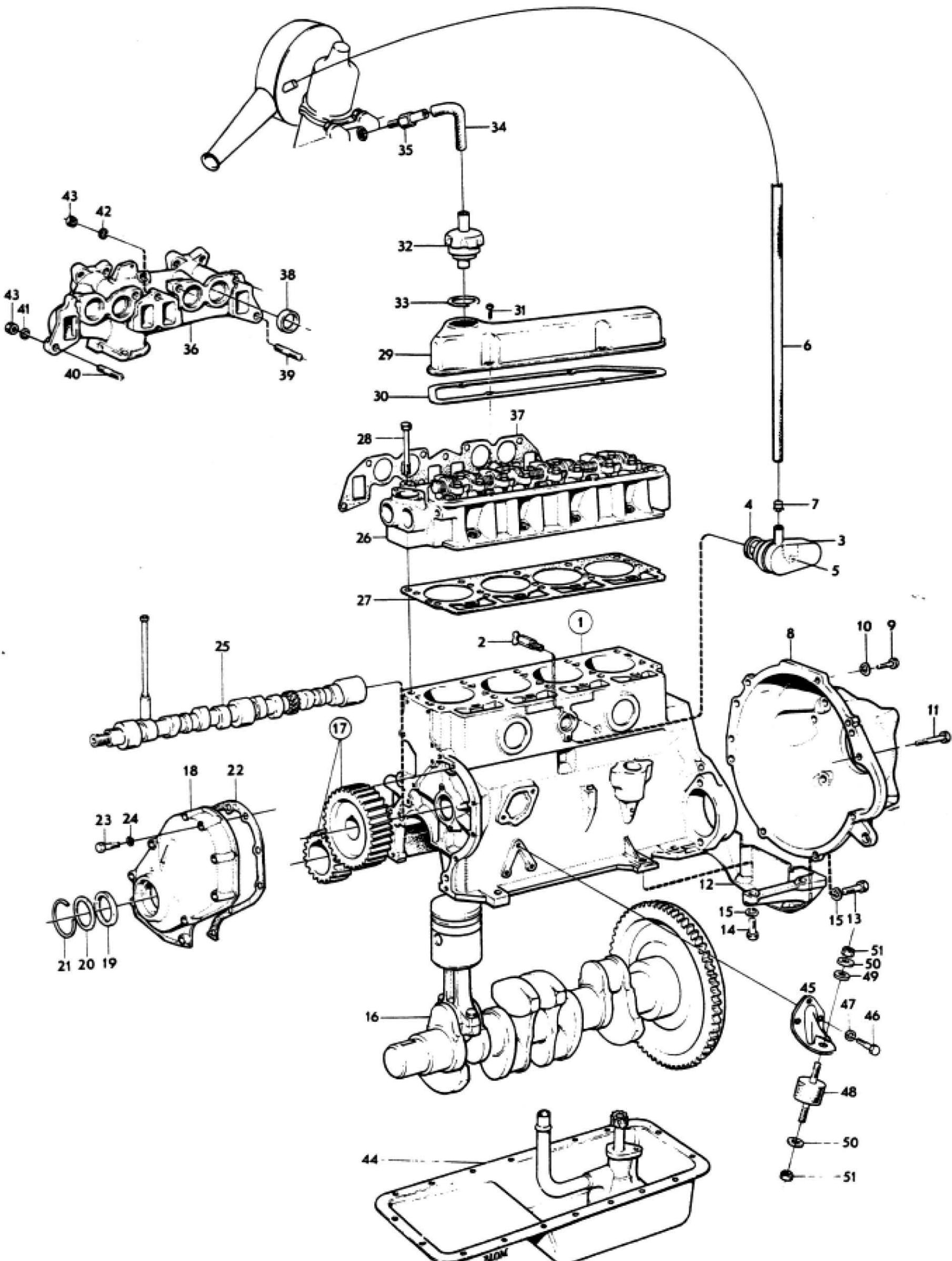




Sida Page	4	Grupp Group	2A	MOTOR MED MÄNTERINGS- DETALJER	ENGINE AND INSTALLATION COMPONENTS	Utgåva Issue	2	
Pos. Fig.	Antal Qty			Detalj nr Part No	Benämning	Description	Sats/Kit Notes	Anmärkning Notes
36	1	.	.	419365-2	INSUGNINGSSATS, CCH AVGASRÖR	INDUCTION AND EXHAUST MANIFOLD	3	B 20 A
	1	.	.	419561-6	INSUGNINGSSATS, CCH AVGASRÖR	INDUCTION AND EXHAUST MANIFOLD	3	B 20 E, FAR
	.	.	.	.	CET SE SICA 14 . . . . .	COMPONENTS SEE PAGE 14 .		C50
37	1	.	.	418870-2	PACKRING . . . . .	GASKET . . . . .	5	C60
38	4	.	.	418408-1	STYRFYLSA . . . . .	GUIDE SLEEVE . . . . .	3	C70
39	1	.	.	953243-3	PINNSKRUV . . . . .	STUD . . . . .	0	L 50
40	8	.	.	953241-7	PINNSKRUV . . . . .	STUD . . . . .	0	L 45
41	6	.	.	419401-5	BRICKA . . . . .	WASHER . . . . .	1	100
42	4	.	.	941907-8	FJÄDRARNA BRICKA . . . . .	RESILIENT WASHER . . . . .	5	110
43	9	.	.	955826-3	MUTTER . . . . .	NUT . . . . .	0	120
44	1	.	.	.	SPORJSYSTEM . . . . .	LUBRICATING SYSTEM . . . . .	SE SICA 16	130
45	1	.	.	666969-1	KONSUL, V . . . . .	BRACKET, L . . . . .	2	140
	1	.	.	666970-9	KONSUL, H . . . . .	BRACKET, R . . . . .	3 ERS AV 1 ST 460033-4, 3 ST 956569-8	150
X	6	.	.	955524-4	SKRUV . . . . .	SCREW . . . . .	0	160
X	3	.	.	955524-4	SKRUV . . . . .	SCREW . . . . .	0	161
X	3	.	.	956569-8	SKRUV . . . . .	SCREW . . . . .	0	162
47	ERF	.	.	955921-2	FJÄDERBRICKA . . . . .	SPRING WASHER . . . . .	0	170
48	2	.	.	666890-9	GUMMIKUDDE . . . . .	RUBBER CUSHION . . . . .	1	P 130 B 20 B
	2	.	.	273060-4	GUMMIKUDDESATS . . . . .	RUBBER CUSHION KIT . . . . .	1	P 130 B 20 A, P 220
49	2	.	.	955896-6	BRICKA . . . . .	WASHER . . . . .	0	P 130, P 220
50	4	.	.	940110-0	FJÄDERBRICKA . . . . .	SPRING WASHER . . . . .	0	P 130, P 220
51	4	.	.	940157-1	MUTTER . . . . .	NUT . . . . .	0	P 130, P 220
	1	.	.	.	PACKNINGSSATS, HELRENCVERING	GASKET KIT, ENGINE RECONDITIONING		230
	1	.	.	275494-3	TILLÄGGSSATS, HELRENCVERING	COMPLEMENTARY KIT ENGINE RECONDITIONING	1	240
	1	.	.	.	PACKNINGSSATS, SCTNING	GASKET KIT DECARBONIZING		250
	1	.	.	275480-2	PACKNINGSSATS, INSUGNINGSSATS-CCH AVGASRÖR	GASKET KIT MANIFOLDS	1	260
	1	.	.	275525-3	TILLÄGGSSATS, SCTNING	COMPLEMENTARY KIT DECARBONIZING	1	270
	1	.	.	275536-1	TILLÄGGSSATS, SCTNING	COMPLEMENTARY KIT DECARBONIZING	1	280
X	1	.	.	275701-1	LÄSERICKSSATS . . . . .	LOCK WASHER KIT . . . . .	3	290



Utgåva Issue	1	MOTOR MED MONTERINGS- CETALJER	ENGINE AND INSTALLATION COMPONENTS	Grupp Group	2A	Sida Page	5
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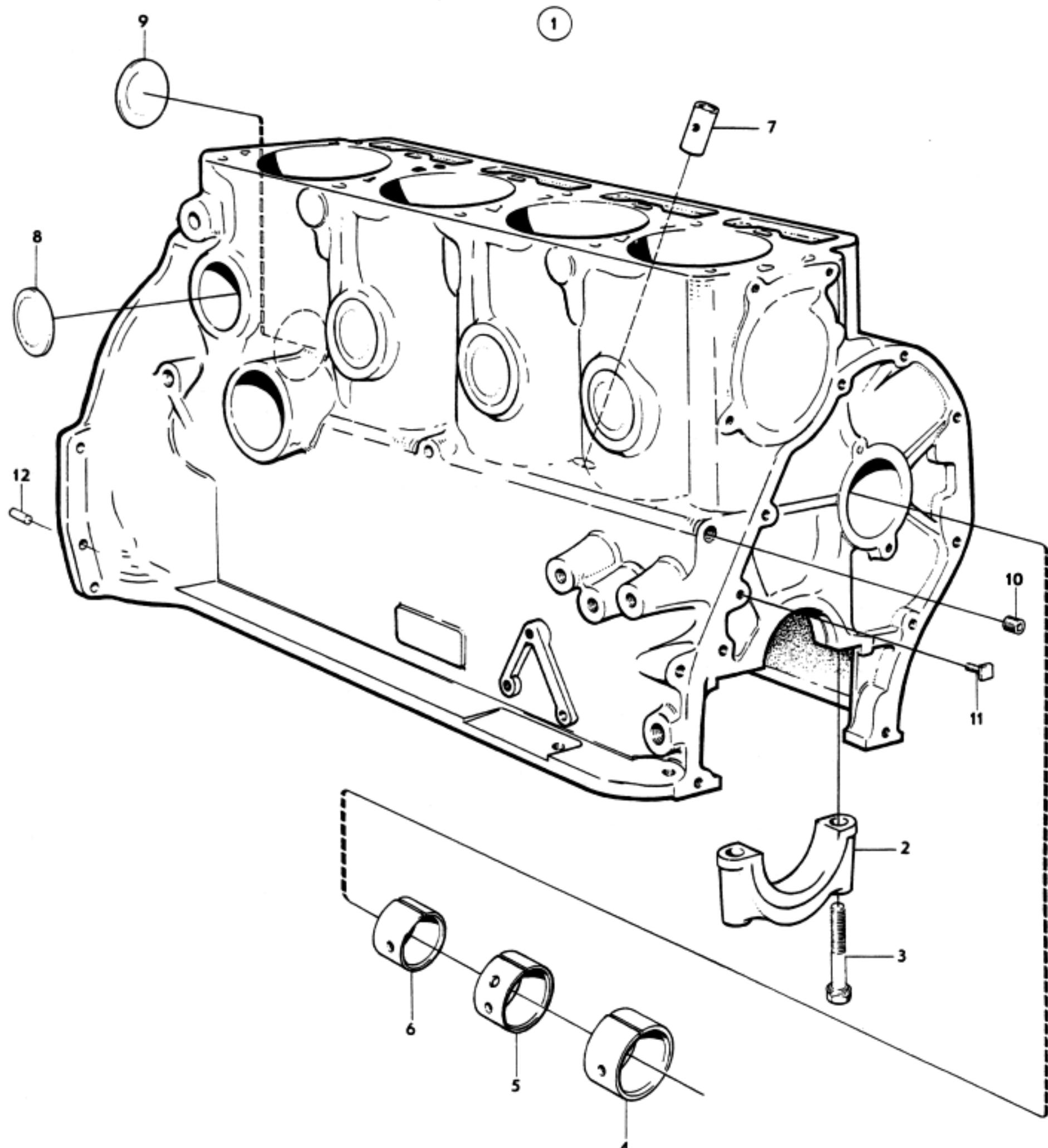




Sida Page	6	Grupp Group	2A	CYLINDERBLOCK CYLINDER BLOCK					Utgåva Issue	2
Pos. Fig.	Antal Qty			Detalj nr Part No	Benämning	Description	Sats/Kit	Anmärkning Notes		
	\									
X 1	1	.	.	460090-4	CYLINCERBLOCK . . . . .	CYLINDER BLCK. . . . .	4			010
2	5	.	.		.LAGEROVERFALL. . . . .	.BEARING CAP. . . . .			LAGERFÖRES EJ	020
3	10	.	.	942852-5	.SKRUV. . . . .	.SCREW. . . . .	0			030
4	1	.	.	430119-8	.BUSSNING . . . . .	.BUSHING. . . . .	3			040
5	1	.	.	418249-9	.BUSSNING . . . . .	.BUSHING. . . . .	3			050
6	1	.	.	418250-7	.BUSSNING . . . . .	.BUSHING. . . . .	3			060
7	1	.	.	418251-5	.BUSSNING . . . . .	.BUSHING. . . . .	4			070
8	6	.	.	418718-3	.EXPANSIONSPUGG. . . . .	.EXPANDER PLUG. . . . .	1			080
9	1	.	.	418677-1	EXPANSIONSPUGG . . . . .	EXPANDER PLUG . . . . .	1			090
10	2	.	.	952075-0	PROPP . . . . .	PLUG. . . . .	0			100
11	1	.	.	418416-4	NIPPEL. . . . .	NIPPLE. . . . .				110
12	2	.	.	19730-1	PINNE . . . . .	PIN . . . . .				120



Utgåva Issue	1	CYLINDERBLOCK CYLINDER BLOCK	Grupp Group	2A	Sida Page	7
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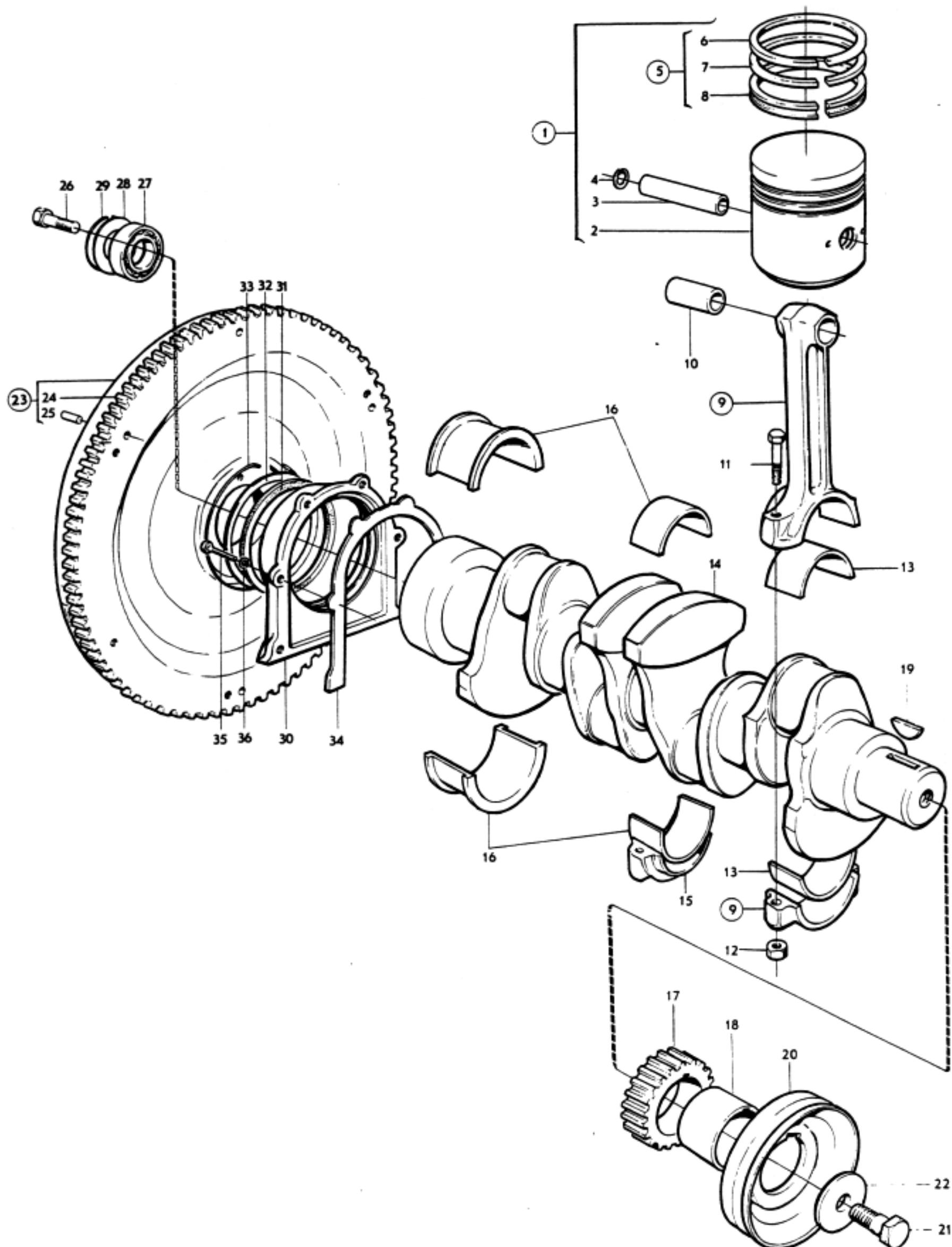




Sida Page	8	Grupp Group	2A	VEVRØRELSE	CRANKSHAFT AND RELATED PARTS	Utgåva Issue	2
Pos. Fig.	Antal Qty			Detalj nr Part No	Benämning	Description	Sats/Kit Anmärkning Notes
1	4	.	.	KOLVSATS.	PISTON KIT.		010
	.	.	.	272002-7	..STD D . . . . .	..STD D . . . . .	2 88,87-88,88
	.	.	.	272003-5	..STD D, MARKT G. . . . .	..STD D, MARKED G . . . . .	2 88,90-88,91
	.	.	.	272004-3	..0,030 TUM OD. . . . .	..0.030 IN OS . . . . .	2 030
2	4	.	.	.KOLV . . . . .	PISTON . . . . .	5 LAGERFÖRES EJ	040
3	4	.	.	.KOLVBULT . . . . .	GUDGEON PIN. . . . .		050
	.	.	.	419329-8	..STD D . . . . .	..STD D . . . . .	5 060
	.	.	.	419649-9	..0,05 OD . . . . .	..0.05 OS . . . . .	3 070
4	8	.	.	914510-3	.LÄSRING. . . . .	CIRCLIP. . . . .	5 080
5	4	.	.	.KOLVRINGSSATS.	PISTON RING SET. . . . .		090
	.	.	.	275294-7	..STD D . . . . .	..STD D . . . . .	1 100
	.	.	.	275295-4	..0,030 TUM OD. . . . .	..0.030 IN OS . . . . .	2 110
6	4	.	.	.KOMPRESSÖNSRING. . . . .	COMPRESSION RING. . . . .	5 LAGERFÖRES EJ	120
7	4	.	.	.KOMPRESSÖNSRING. . . . .	COMPRESSION RING. . . . .	5 LAGERFÖRES EJ	130
8	4	.	.	.OLJERING. . . . .	OIL RING. . . . .	5 LAGERFÖRES EJ	140
9	4	.	.	419537-6	VEVSTAKE. . . . .	CONNECTING ROD. . . . .	3 150
10	4	.	.	418295-2	.BUSSNING, STD D. . . . .	BUSHING, STD D . . . . .	1 160
	.	.	.	418465-1	.BUSSNING, OD . . . . .	BUSHING, OS. . . . .	3 170
11	8	.	.	415223-7	.SKRUV. . . . .	BOLT . . . . .	1 180
12	8	.	.	191410-0	.MUTTER . . . . .	NUT. . . . .	0 190
13	1	.	.	VEVLÄGERSATS.	BIG-END BEARING KIT . . . . .		200
	.	.	.	271051-5	..STD D . . . . .	..STD D . . . . .	1 210
	.	.	.	271052-3	..0,010 TUM UD. . . . .	..0.010 IN US . . . . .	3 220
	.	.	.	271053-1	..0,020 TUM UD. . . . .	..0.020 IN US . . . . .	3 230
	4	.	.	.LAGERSKAL Övre . . . . .	BEARING SHELL, UPPER . . . . .	5 LAGERFÖRES EJ	240
	4	.	.	.LAGERSKAL UNDRE . . . . .	BEARING SHELL, LOWER . . . . .	5 LAGERFÖRES EJ	250
14	1	.	.	418593-0	VEVAXEL . . . . .	CRANKSHAFT. . . . .	4 260
15	5	.	.	LAGEROVERFALL . . . . .	BEARING CAP . . . . .	SE SIDA 6	270
16	1	.	.	RÄVLAGERSATS.	MAIN BEARING KIT. . . . .		280
	.	.	.	271214-9	..STD D . . . . .	..STD D . . . . .	2 290
	.	.	.	271215-6	..0,010 TUM UD. . . . .	..0.010 IN US . . . . .	3 300
	.	.	.	271216-4	..0,020 TUM UD. . . . .	..0.020 IN US . . . . .	3 310
	5	.	.	.LAGERSKAL Övre . . . . .	BEARING SHELL, UPPER . . . . .	5 LAGERFÖRES EJ	320
	5	.	.	.LAGERSKAL UNDRE. . . . .	BEARING SHELL, LOWER . . . . .	5 LAGERFÖRES EJ	330
17	1	.	.	VEVAXELDREV . . . . .	CRANKSHAFT GEAR . . . . .	5 SE SIDA 2	340
18	1	.	.	418264-8	NAV . . . . .	HUR . . . . .	4 350
19	1	.	.	910123-9	KIL . . . . .	KEY . . . . .	0 360
20	1	.	.	418254-9	REMSKIVA. . . . .	PULLEY. . . . .	3 370
21	1	.	.	940111-8	SKRUV . . . . .	SCREW . . . . .	0 380
22	1	.	.	191688-1	BRICKA. . . . .	WASHER. . . . .	0 390
23	1	.	.	419634-1	SVANGHJUL . . . . .	FLYWHEEL. . . . .	4 400
24	1	.	.	419633-3	KUGGKRANS. . . . .	RING GEAR. . . . .	3 410
25	3	.	.	191873-9	STYRPINNE. . . . .	GUIDE PIN. . . . .	0 420
26	6	.	.	191753-3	SKRUV . . . . .	SCREW . . . . .	0 430
27	1	.	.	11009-8	KULLAGER. . . . .	BALL BEARING. . . . .	1 440
28	1	.	.	418663-1	SKYDDSPLAT. . . . .	PROTECTOR PLATE . . . . .	450
29	1	.	.	191848-1	LÄSRING . . . . .	CIRCLIP . . . . .	5 460
30	1	.	.	418238-2	TÄTNINGSFLANS . . . . .	SEAL FLANGE . . . . .	4 470
31	1	.	.	416621-9	FILTRING. . . . .	FELT RING . . . . .	5 480
32	1	.	.	418625-0	HALLARE . . . . .	RETAINER. . . . .	4 490
33	1	.	.	418623-5	LÄSRING . . . . .	CIRCLIP . . . . .	5 500
34	1	.	.	416257-2	PACKNING. . . . .	GASKET. . . . .	5 510
35	6	.	.	940100-1	SKRUV . . . . .	SCREW . . . . .	0 520
36	6	.	.	941906-0	FJÄDRANDE BRICKA. . . . .	RESILIENT WASHER. . . . .	0 530



Utgåva Issue	1	VEVRØRELSE	CRANKSHAFT AND RELATED PARTS	Grupp Group	2A	Sida Page	9
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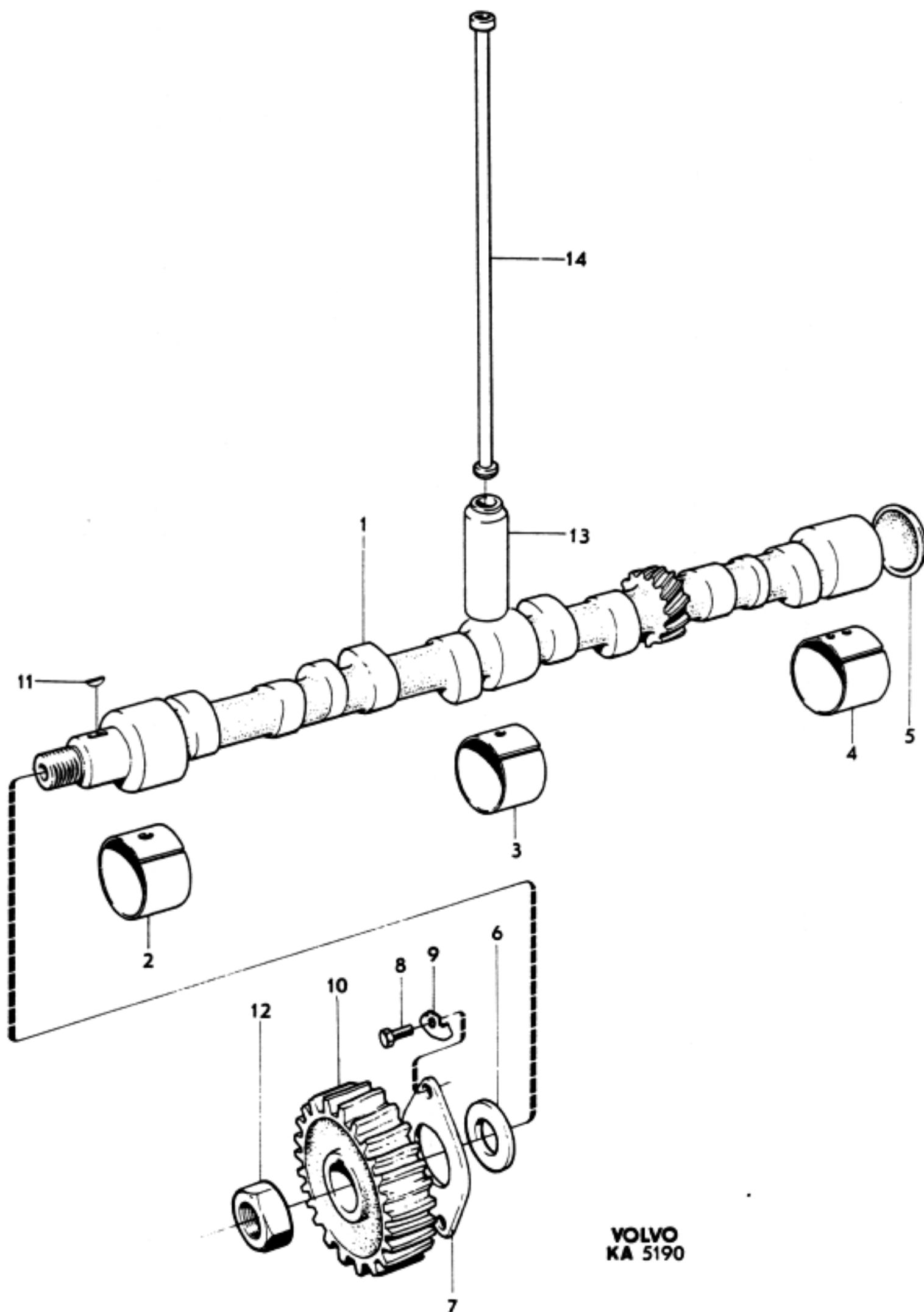




Sida Page	10	Grupp Group	2A	KAMAXEL	CAMSHAFT	Utgåva Issue	3	
Pos. Fig.	Antal Qty			Detalj nr Part No	Benämning	Description	Sats/Kit	Anmärkning Notes
1	1	.	.	418207-7	KAMAXEL . . . . .	CAMSHAFT. . . . .	3	B 20 A
	1	.	.	✓418707-6	KAMAXEL . . . . .	CAMSHAFT. . . . .	3	B 20 B
2	1	.	.		BUSSNING. . . . .	BUSHING . . . . .		SE SIDA 6
3	1	.	.		BUSSNING. . . . .	BUSHING . . . . .		SE SIDA 6
4	1	.	.		BUSSNING. . . . .	BUSHING . . . . .		SE SIDA 6
5	1	.	.		EXPANSIONSPUGG . . . . .	EXPANDER PLUG . . . . .		SE SIDA 6
6	1	.	.	418363-8	DISTANSRING . . . . .	SPACER RING . . . . .	3	
7	1	.	.		TRYCKFLANS. . . . .	PRESSURE FLANGE . . . . .	5	SE SIDA 2, POS 17
8	2	.	.	943455-6	SKRUV . . . . .	SCREW . . . . .	0	
9	2	.	.	418422-2	LASBRICKA . . . . .	LOCK WASHER . . . . .	0	TID UTF
10	1	.	.		KAMAXELDREV . . . . .	CAMSHAFT GEAR . . . . .	5	SE SIDA 2
11	1	.	.	910118-9	KIL . . . . .	KEY . . . . .		
12	1	.	.	150169-1	MUTTER. . . . .	NUT . . . . .	0	
13	8	.	.	418423-0	VENTILLYFTARE . . . . .	VALVE LIFTER. . . . .	1	
14	8	.	.	418304-2	TRYCKSTÅNG. . . . .	PUSH ROD. . . . .	1	



Utgåva Issue	1	KAMAXEL	CAMSHAFT	Grupp Group	2A	Sida Page	11
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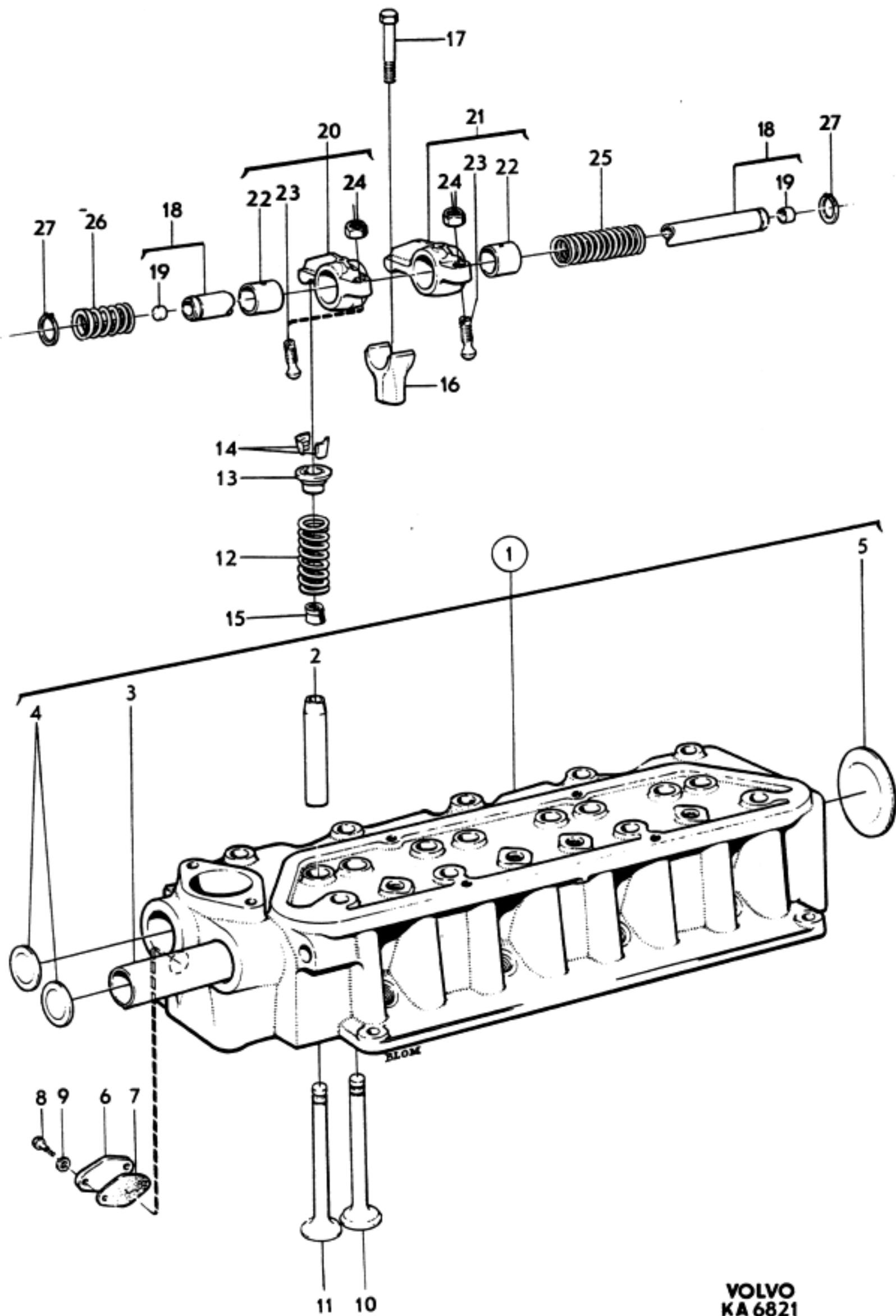




Sida Page	12	Grupp Group	2A	CYLINDER LOCK	CYLINDER HEAD		Utgåva Issue	1
Pos. Fig.	Antal Qty			Detalj nr Part No	Beteckning	Description	Seta/Kit	Anmärkning Notes
1	1	.	.	419304-1	CYLINDERLOCK. . . . .	CYLINDER HEAD . . . . . 4		010
	4	.	.	419652-3	.VENTILSTYRNING, INSUG. .	.VALVE GUIDE, INTAKE. . . 1		020
2	4	.	.	419653-1	.VENTILSTYRNING, UTBLAS. .	.VALVE GUIDE, EXHAUST . . 1		030
3	1	.	.	418466-9	.VATTENFÖRDELNINGSRÖR . .	.WATER DISTRIBUTOR PIPE .		040
4	2	.	.	418717-5	.EXPANSIONSPUGG. . . . .	.EXPANDER PLUG. . . . . 1	D 35	050
5	1	.	.	418718-3	.EXPANSIONSPUGG. . . . .	.EXPANDER PLUG. . . . . 1	D 45	060
6	1	.	.	418213-5	TÄTNINGSFLÄNS . . . . .	SEAL FLANGE . . . . . 3		070
7	1	.	.	418214-3	PACKNING. . . . .	GASKET. . . . . 5		080
8	2	.	.	955512-9	SKRUV . . . . .	SCREW . . . . . 0		090
9	2	.	.	941906-0	FJÄDRANDE BRICKA. . . . .	RESILIENT WASHER. . . . . 0		100
10	4	.	.	419639-0	INSUGNINGSVENTIL. . . . .	INLET VALVE . . . . . 1		110
11	4	.	.	419640-8	UTBLASNINGSVENTIL . . . . .	EXHAUST VALVE . . . . . 1		120
12	8	.	.	418737-3	VENTILFJÄDER. . . . .	VALVE SPRING. . . . . 1		130
13	8	.	.	419644-0	BRICKA. . . . .	WASHER. . . . . 1		140
14	16	.	.	419643-2	LÅS . . . . .	LOCK. . . . . 1		150
15	8	.	.	419702-6	VENTILTÄTNING . . . . .	VALVE SEAL. . . . . 5		160
16	4	.	.	418206-9	LAGERBOCK . . . . .	BEARING BRACKET . . . . .		170
17	4	.	.	191689-9	SKRUV . . . . .	SCREW . . . . . 0		180
18	4	.	.	418305-9	VIPPARMSAXEL. . . . .	ROCKER ARM SHAFT. . . . . 4		190
19	7	.	.	955083-1	HATTPLUGG. . . . .	PLUG . . . . . 0		200
20	4	.	.	418301-8	VIPPARM . . . . .	ROCKER ARM. . . . . 3	NR 1, 3, 5, 7	210
21	4	.	.	418298-6	VIPPARM . . . . .	ROCKER ARM. . . . . 3	NR 2, 4, 6, 8	220
22	8	.	.	418297-8	BUSSNING . . . . .	BUSHING. . . . . 3		230
23	8	.	.	418286-1	KULBULT. . . . .	BALL STUD. . . . . 1		240
24	8	.	.	921781-1	MUTTER . . . . .	NUT. . . . . 0		250
25	3	.	.	418426-3	FJÄDER. . . . .	SPRING. . . . . 4		260
26	2	.	.	411140-7	FJÄDER. . . . .	SPRING. . . . . 4		270
27	2	.	.	914456-9	LÄSKING . . . . .	CIRCLIP . . . . . 5		280



Utgåva Issue	1	CYLINDERLOCK	CYLINDER HEAD	Grupp Group	2A	Sida Page	13
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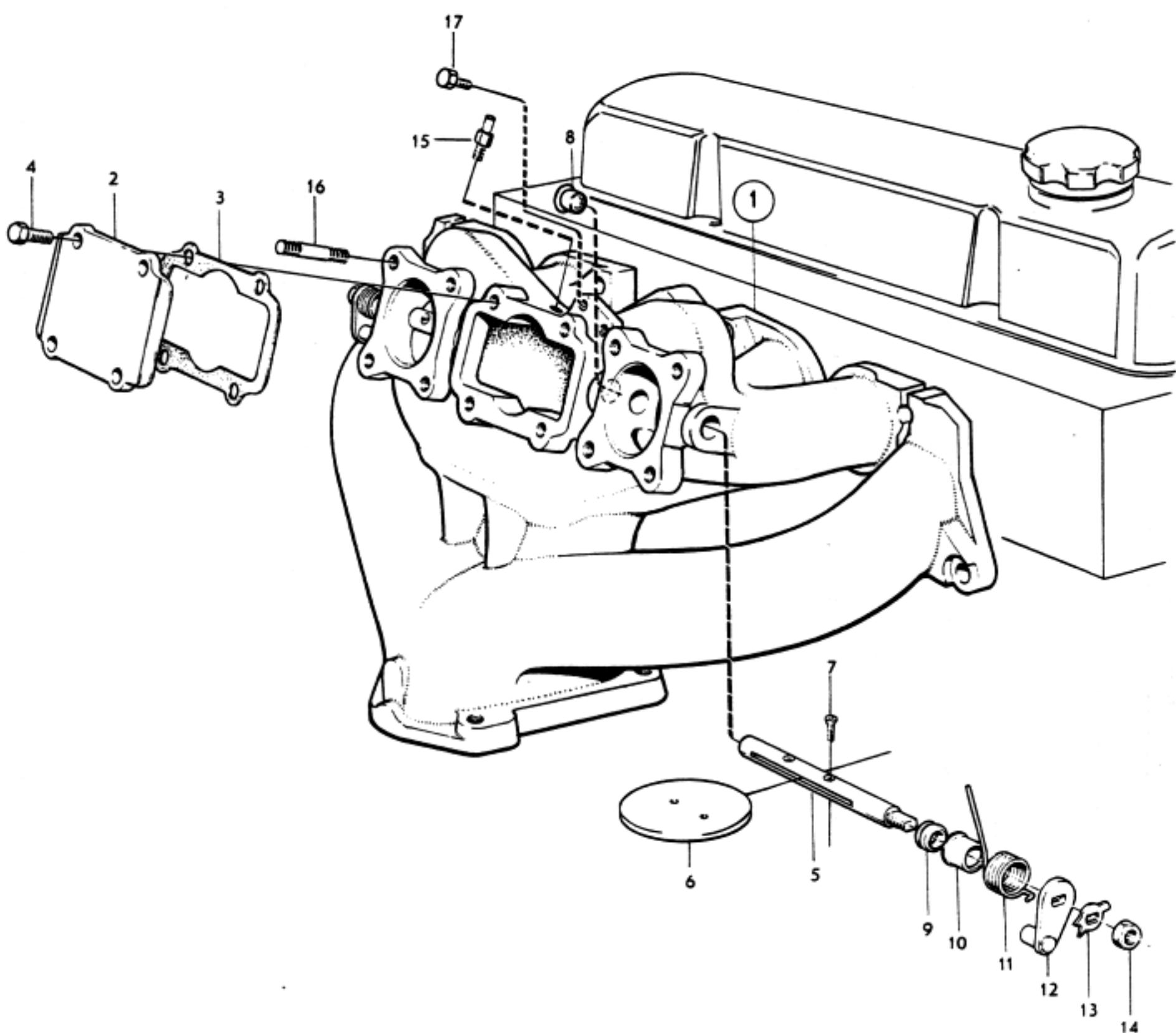




Sida Page	14	Grupp Group	2A	INSUGNINGSS- CCH AVGASRÖR FAR	INDUCTION AND EXHAUST MANIFOLD, FAR	Utgåva Issue
Pos. Fig.	Antal Qty			Detalj nr Part No	Benämning Description	Sats/Kit Notes
1	1	.	.	419561-6	INSUGNINGSS- OCH AVGASRÖR	INDUCTION AND EXHAUST MANIFLD
2	1	.	.	.	.LCCK . . . . .	.COVER. . . . .
3	1	.	.	419564-0	.PACKNING . . . . .	.GASKET . . . . .
4	4	.	.	940135-7	.SKRUV. . . . .	.SCREW. . . . .
5	2	.	.	419738-0	.SPJALLAXEL . . . . .	.SPINDLE. . . . .
6	2	.	.	419566-5	.SPJALLSKIVA. . . . .	.SHUTTER FLAP . . . . .
7	4	.	.	943781-5	.SKRUV. . . . .	.SCREW. . . . .
8	2	.	.	943097-6	.HATTPLUGG. . . . .	.PLUG . . . . .
9	2	.	.	419568-1	.TÄTKING. . . . .	.SEAL . . . . .
10	2	.	.	419562-2	.STYRNING . . . . .	.GUIDE. . . . .
11	1	.	.	419569-9	.FJÄDER, FRÄMRE . . . . .	.SPRING, FRONT. . . . .
12	1	.	.	419580-6	.FJÄDER, BAKRE. . . . .	.SPRING, REAR . . . . .
13	1	.	.	419739-8	.HAVARM, FRÄMRE . . . . .	.LEVER, FRONT . . . . .
14	1	.	.	419749-7	.HAVARM, BAKRE. . . . .	.LEVER, REAR. . . . .
15	2	.	.	943780-7	.LÄSERICKA. . . . .	.LOCK WASHER. . . . .
16	2	.	.	237113-6	.MUTTER . . . . .	.NUT. . . . .
17	1	.	.	.	.NIPPEL . . . . .	.NIPPLE . . . . .
	8	.	.	.	.PINNSKRUW. . . . .	.STUD . . . . .
	1	.	.	.	.SKRUV. . . . .	.SCREW. . . . .



Utgåva Issue	1	INSUGNINGSS- OCH AVGASRÖR PAR	INJECTION AND EXHAUST MANIFOLDS, PAIR	Grupp Group	2A	Sida Page	15
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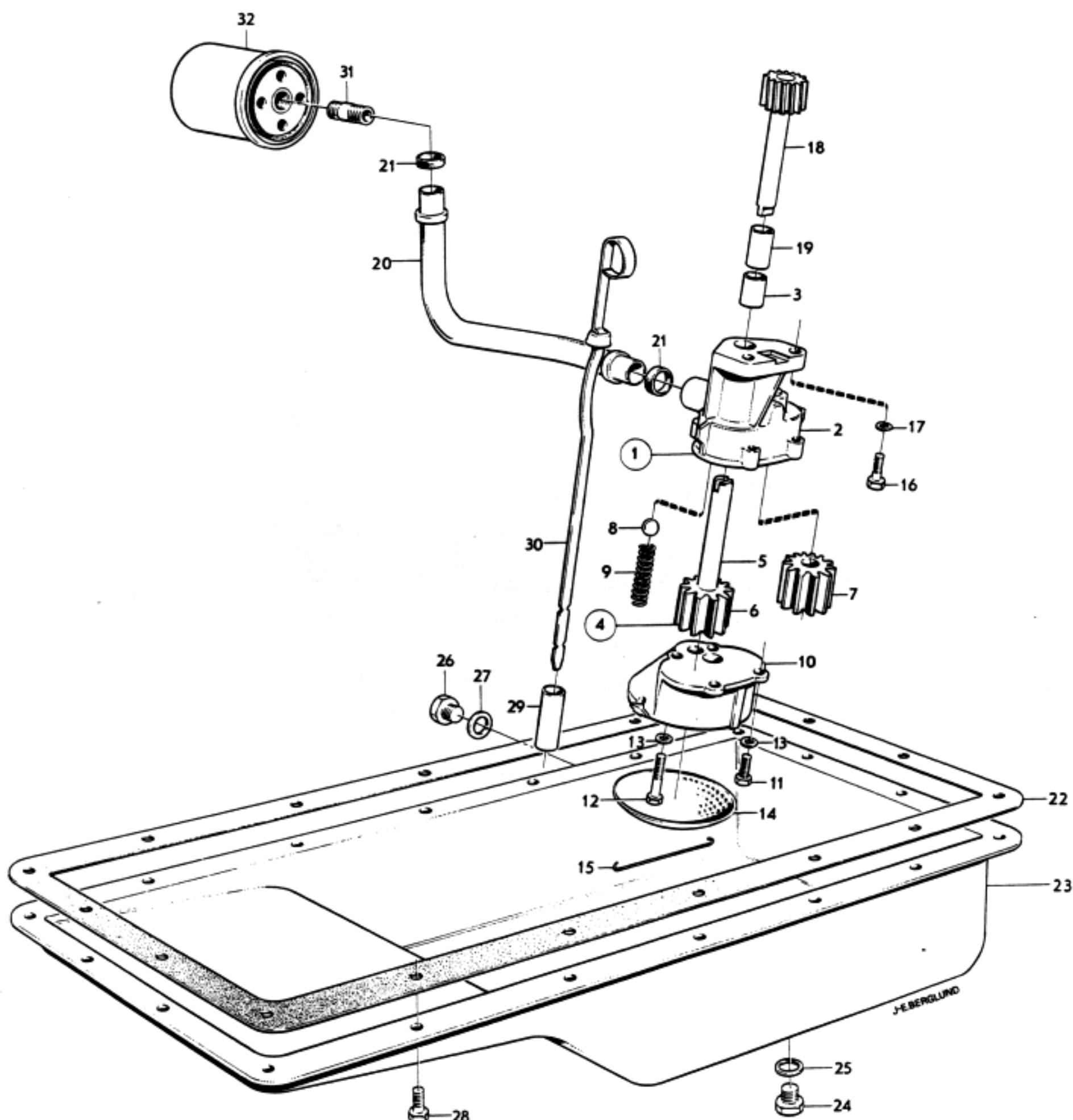
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Sida Page	16	Grupp Group	2A	SMÖRJSYSTEM					LUBRICATING SYSTEM			Utgåva Issue	2
Pos. Fig.	Antal Qty			Detalj nr Part No	Beskrivning	Description			Sets/Kit	Anmärkning Notes			
1	1	.	.	419542-6	OLJEPUMP. . . . .	OIL PUMP. . . . .		3				010	
2	1	.	.		.HUS. . . . .	.HOUSING. . . . .				LAGERFÖRES EJ		020	
3	2	.	.	18130-5	.BUSSNING . . . . .	.BUSHING. . . . .		3				030	
4	1	.	.	430112-3	.KUGGOREV, KMPL . . . . .	.GEAR, CPL. . . . .		3				040	
5	1	.	.		.AXEL. . . . .	.SHAFT . . . . .				LAGERFÖRES EJ		050	
6	1	.	.		.KUGGOREV. . . . .	.GEAR. . . . .				LAGERFÖRES EJ		060	
7	1	.	.	430114-9	.KUGGHJUL . . . . .	.GEAR. . . . .		3				070	
8	1	.	.	400605-2	.KULA . . . . .	.BALL . . . . .		3				080	
9	1	.	.	430161-0	.FJÄDER . . . . .	.SPRING . . . . .		3				090	
10	1	.	.	419543-4	.LOCK . . . . .	.COVER. . . . .						100	
11	2	.	.	955513-7	.SKRUV. . . . .	.SCREW. . . . .		0 L 19				110	
12	2	.	.	940117-5	.SKRUV. . . . .	.SCREW. . . . .		0 L 32				120	
13	4	.	.	941906-0	.FJÄDRANDE BRICKA . . . . .	.RESILIENT WASHER . . . . .		0				130	
14	1	.	.	418288-7	.SIL. . . . .	.STRAINER . . . . .		3				140	
15	1	.	.	418289-5	.LASTRAD. . . . .	.LOCK WIRE. . . . .		5				150	
16	2	.	.	940135-7	SKRUV . . . . .	SCREW . . . . .		0				160	
17	2	.	.	941907-8	FJÄDRANDE BRICKA. . . . .	RESILIENT WASHER. . . . .		0				170	
18	1	.	.	418277-0	DRIVHJUL MED AXEL . . . . .	DRIVE GEAR AND SHAFT. . . . .		3				180	
19	1	.	.		BUSSNING. . . . .	BUSHING . . . . .				SE SIDA 6		190	
20	1	.	.	419539-2	TRYCKRÖR. . . . .	DELIVERY PIPE . . . . .						200	
21	2	.	.	418360-4	GUMMIRING . . . . .	RUBBER RING . . . . .		5				210	
22	1	.	.	418262-2	PACKNING. . . . .	GASKET. . . . .		5				220	
23	1	.	.	418260-6	OLJESUMP. . . . .	SUMP. . . . .		3				230	
24	1	.	.	190798-9	PROPP . . . . .	PLUG. . . . .		0				240	
25	1	.	.	18818-5	PACKNING. . . . .	PACKING. . . . .		5				250	
26	1	.	.	191086-8	PROPP . . . . .	PLUG. . . . .		0				260	
27	1	.	.	18822-7	PACKNING. . . . .	PACKING. . . . .		5				270	
28	18	.	.	942624-8	SKRUV . . . . .	SCREW . . . . .		0				280	
29	1	.	.	418645-8	RÖR . . . . .	PIPE. . . . .						290	
X 30	1	.	.	418643-3	OLJEMÄTSTICKA . . . . .	DIPSTICK. . . . .		3	VST			300	
X 31	1	.	.	419824-8	OLJEMÄTSTICKA . . . . .	DIPSTICK. . . . .		3	HST			301	
31	1	.	.	418440-4	NIPPEL. . . . .	NIPPLE. . . . .		2				310	
32	1	.	.	418432-1	OLJEFILTER. . . . .	OIL FILTER. . . . .		1				320	



Utgåva Issue	1	SMÖRJSYSTEM LUBRICATING SYSTEM	Grupp Group	2A	Sida Page	17
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Utgåva Issue	1	ANMÄRKNINGAR REMARQUES	Grupp Group	2A	Sida Page	19
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1. Tjockare packning för vagnar på marknader med bensin av lågt oktanantal. Se grupp 2B, sida 2, pos 10, 11.  
Heavier gasket for vehicles running on markets with low octane petrol. See group 2B, page 2, fig. 10, 11.